



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6889888-1B
Job Sheet 199920



Part No: RB6889888-1B

Job Qty: 4 pcs

Part Name: Engine Lift Eye



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/4/19

Job Tracking No:

Due Date: 11/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB6889888 Rev 5 IPP Rev. A 19.05.09 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Omax - 1	4 pcs	11/14/19	11/14/19	0.17	0.40	Waterjet - Omax		02/19/10/10
110	QC 2	4 pcs	11/14/19	11/14/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		02/19/10/10
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

Plex 9/4/19 2:30 PM Dart.lajeunesse.marie

					QC 2 - 5		
					QC 2 - 71		
					QC 2 - 73		
					QC 2 - 69		
120	NV5000 - 1 - B4B	4 pcs	11/14/19	1.00 1.00	NV5000 - 1 - B4B	ALA/	DAS 52 9-89
					NV5000 - 2 - B4B		
130	QC 2	4 pcs	11/14/19	0.00 0.00	QC 2 - 1		
					QC 2 - 12		
					QC 2 - 14	ALA/	DAS 52 9-89
					QC 2 - 17		
					QC 2 - 19		
					QC 2 - 2		
					QC 2 - 20		
					QC 2 - 22		
					QC 2 - 23		
					QC 2 - 25		
					QC 2 - 32		
					QC 2 - 33		
					QC 2 - 35		
					QC 2 - 39		
					QC 2 - 4		
					QC 2 - 40		
					QC 2 - 44		
					QC 2 - 45		
					QC 2 - 48		
					QC 2 - 49		
					QC 2 - 50		
					QC 2 - 51		
					QC 2 - 52		
					QC 2 - 57		
					QC 2 - 62		
					QC 2 - 63		
					QC 2 - 8		
					QC 2 - 66		
					QC 2 - 64		
					QC 2 - 65		
					QC 2 - 5		
					QC 2 - 71		
					QC 2 - 73		
					QC 2 - 69		
140	QC 8	4 pcs	11/14/19	0.00 0.00	QC 8 - 12		
					QC 8 - 14		
					QC 8 - 17		
					QC 8 - 20		
					QC 8 - 25		
					QC 8 - 3		
					QC 8 - 32		
					QC 8 - 33		
					QC 8 - 35		
					QC 8 - 39		
					QC 8 - 4		
					QC 8 - 44		
					QC 8 - 45		
					QC 8 - 49		
					QC 8 - 58		
					QC 8 - 8		
					QC 8 - 9		
					QC 8 - 68		
					QC 8 - 67		

19-10-2

19-10-2

D.A. 19-10-30

				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
150	Packaging 3-1 - Stock - B4B 4 pcs	11/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	12
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - SA 4 pcs	11/14/19	0.00 0.00	QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	9-89
Part Op 100 - 1-Cut as per DWG, DWG, Rev: <u>5</u> PROG, Rev: <u>5</u> 2-Deburr if necessary Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - 1-Machine as per folio <u>060</u> FOLIO REV: <u>AA</u> DWG REV: <u>5</u> 2-Deburr 130 - QC2- Inspect parts off machine FAI/FAIB 140 - QC8- Inspect parts - second check 150 - Identify as per dwg & Stock Location: <u>W/1001</u> 160 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MT-HRS-P-0.3125	Hot Rolled Steel Plate 0.3125" (44W)	2.0320 sf (.508 ea)	100-Waterjet - Omax - 1	5092921	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Omax - 1	MT-HRS-P-0.3125	2	12	0	

Part Specifications

Specifications could not be found.

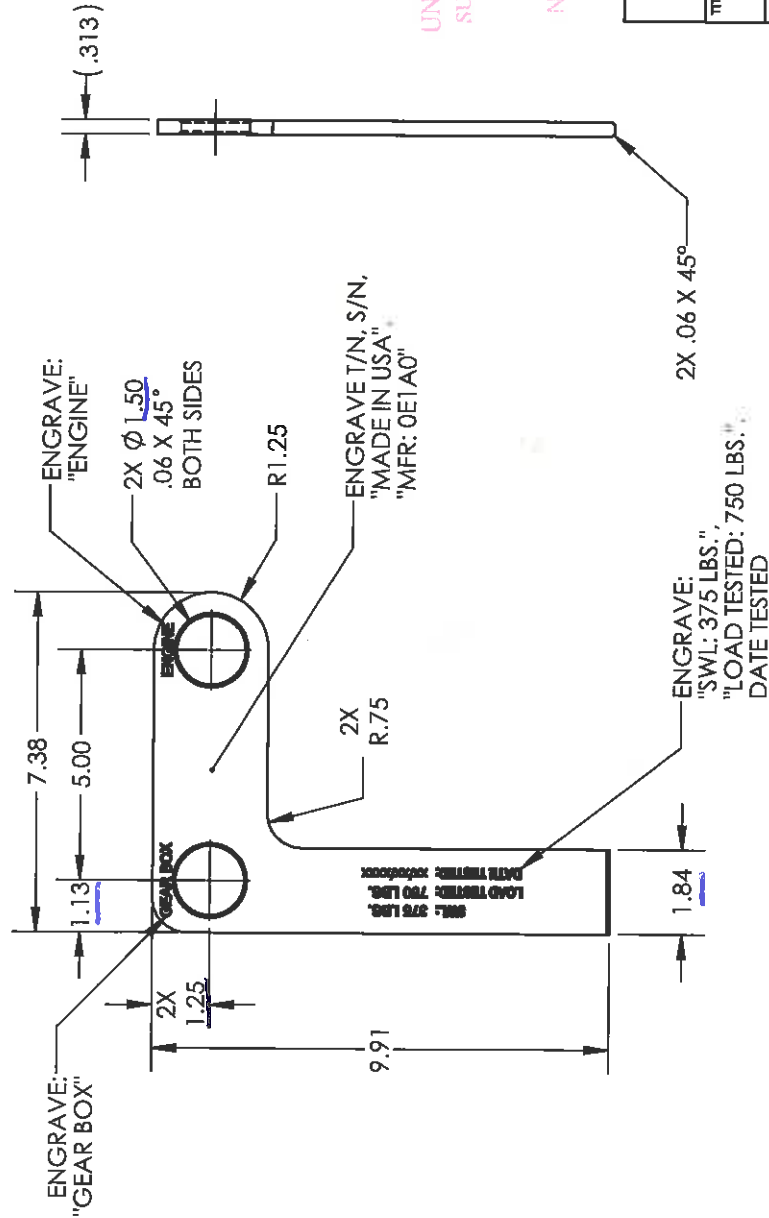
Plex 9/4/19 2:30 PM Dart.lajeunesse.marie

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

This drawing, specifications, and concepts contained herein are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CONDENSED 5 PAGES INTO 1 & CREATED SEPARATE BURN FILE. -1A ADDED RADIUS. SLOT WIDTH WAS .25. -1B THICKNESS WAS .25.	6/22/2007	WP	DW
1A		CHD TITLEBLOCK & REVISION BLOCK. MADE CORRECTION TO RIGHT SIDE VIEW. CHD TOOL NO. ON P/N -1B.	7/14/2009	RJC	RW
2		ADDED .060 X 45° CHAMFER -1B PER S.E.	10/7/2010	RJC	SE
2A		CHD -1B MATERIAL FROM CR PLATE. ADDED TESTING PROCEDURES PER R.W.	3/15/2012	RJC	RW
3		ADDED -1B ENGRAVE NOTE FOR SWL & LOAD TEST PER R.W.	6/4/2012	RJC	RW
5		-1B CHD DIMS WAS 2X .06 X 45° & 2X Ø1.50 IS 2X Ø1.50. 06 X 45° BOTH SIDES WAS .313 IS (.313). CHD ENGRAVE NOTE WAS ENGRAVE T/N, S/N, "MADE IN USA". "CAGE CODE: 0E1A0" IS ENGRAVE T/N, S/N, "MADE IN USA". "MFR: 0E1A0". ADDED ENGRAVE NOTES: "GEAR BOX" & "ENGINE".	10/7/2014	DPD	RW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO CHANGE
WITHOUT NOTICE
NO. 199920 HUS
1909-04



ENGINE LIFT

DWG NO.	RB6889888-1B	REV	5
MAT'L	A36	DRAWN BY:	COLE
UNLESS OTHERWISE SPECIFIED	APPROVED		
DIMENSIONS ARE IN INCHES	DATE		
XXX ± .005	TEST		
XX ± .01	FRACTIONS ± 1/8		
X ± .1	DECIMALS ± .001		
	ANGLES ± 5°		
	SPEC		
1. BREAK ALL SHARP EDGES .015 ± 45°			
OR .015R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:4	DATE	11/8/2004
			SHEET 4 OF 7

(-1B)

ENGINE LIFT EYE



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS						Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)			
Description Work Order Deviation		Disposition													Completed By		Lead hand / Supervisor		QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY													Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____						Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐												